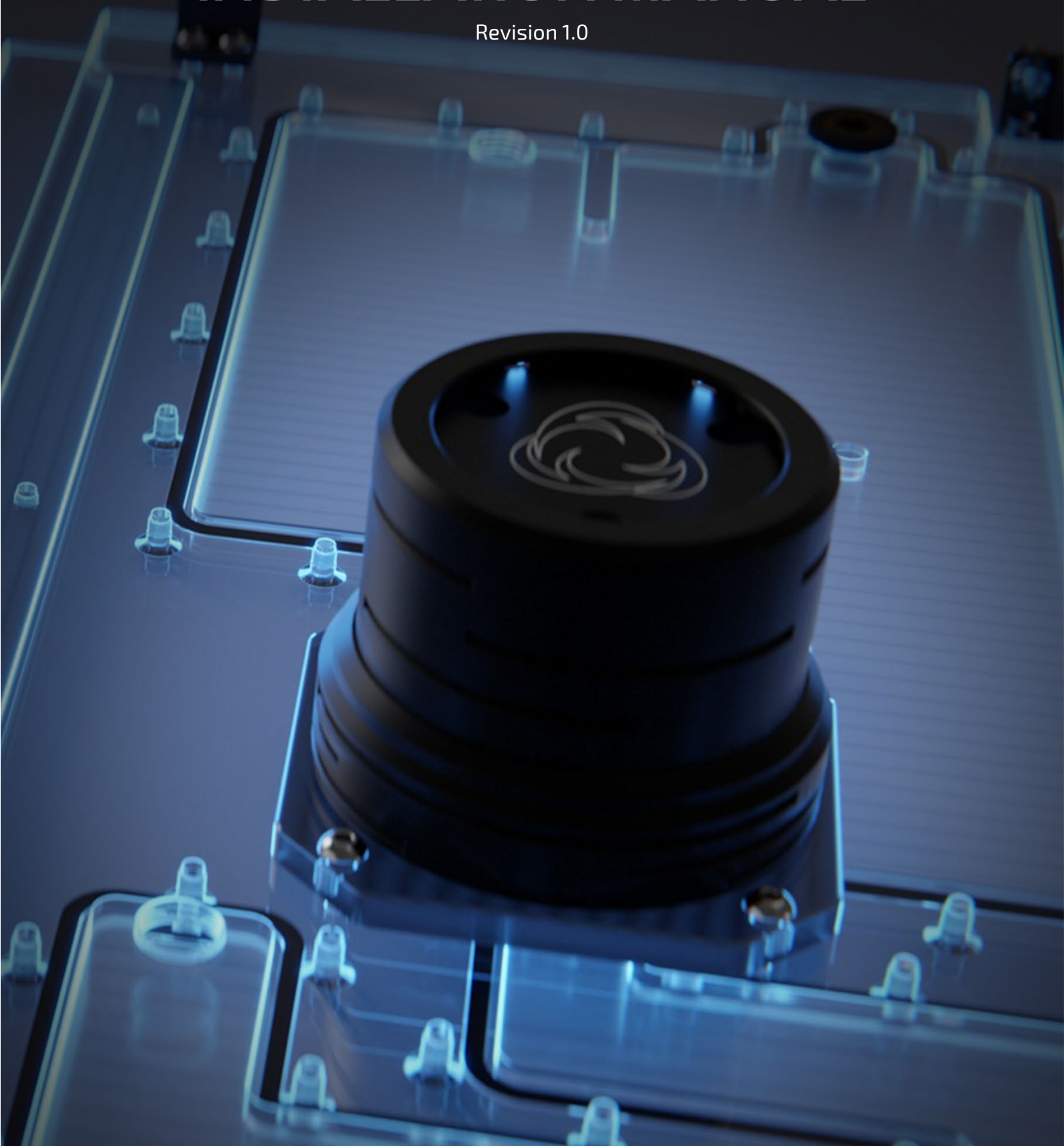


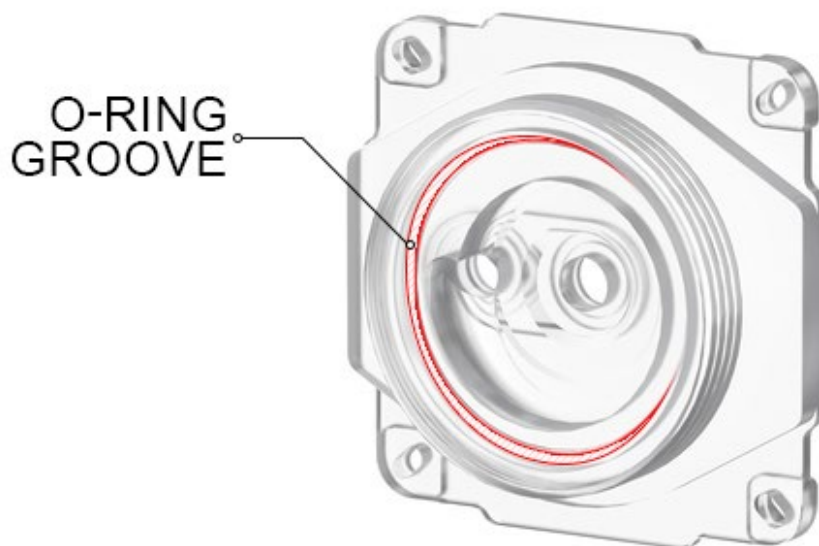
# D5 PUMP

## INSTALLATION MANUAL

Revision 1.0



- If possible, it is better to install the D5 pump while the pump top is horizontal, because it makes it easier to keep the O-Ring in position while installing the pump.
- First install the O-Ring into the O-Ring groove on the pump top. Make sure it is correctly positioned in the bottom of the O-Ring groove and that the O-Ring is not bent or twisted.



- Install the D5 Pump Cover ARGB PCB onto the back of the D5 pump. Position the ARGB cable so that it is next to the pump cables which need to go through one of the cutouts in the D5 Pump Cover ARGB PCB.
- Then install the pump cover onto the pump while holding the PCB in position.
- After this the pump and pump cover can be installed together onto the pump top. Once they are both contacting the pump top, push the pump firmly into the pump top by pushing on the D5 Pump Cover ARGB PCB. It is very important to hold pressure on the pump while screwing down the D5 Pump Cover so that the O-Ring cannot fall out of position. If the O-Ring moves it can kink, or twist which will cause a leak (this is the most common place for leaks in a loop due to this). The pump cover can be firmly tightened down because it has a large and strong thread.